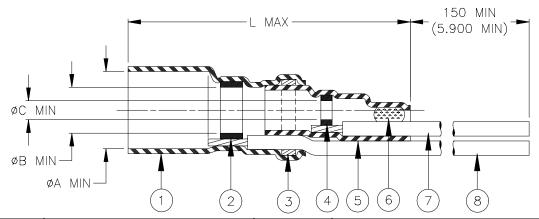
SPECIFICATION CONTROL DRAWING



Product Revision		Component Dimensions				"GA"	Cable Dimensions				
Product		L	øΑ	øB	øС	Wire Gauge	øD	øE	øF	G±0.5	M±0.5
Name		max	min	min	min	(AWG)			min	(G±0.02)	$(M\pm0.02)$
B-040-20-N	D					20	1.70	1.50			
B-040-22-N	D					22	(0.065)	(0.060)			
B-040-24-N	D	30.0	4.40	2.80	1.60	24	to	to	0.30	16.0	6.0
B-040-26-N	D	(1.180)	(0.175)	(0.110)	(0.060)	26	4.40	2.80	(0.012)	(0.630)	(0.235)
B-040-28-N	D					28	(0.175)	(0.110)			
B-040-30-N	D					30					

MATERIALS

- 1. & 5. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. & 4. SOLDER PREFORMS WITH FLUX:

SOLDER: TYPE Sn63 per ANSI J-STD-006.

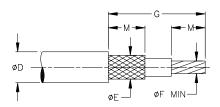
FLUX: TYPE ROL1 per ANSI J-STD-004.

- 3. & 6. MELTABLE RINGS: Thermally stabilized thermoplastic.
- 7. CONDUCTOR LEAD: MIL-W-22759/32-GA-9, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: white.
- 8. GROUND LEAD: MIL-W-22759/32-GA-6, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: blue.

APPLICATION

- 1. The parts covered by this SCD are for use in terminating the primary conductor and the braided shield of a coaxial cable having tin or silver plated conductor and shield, rated for at least 125° C and meeting the dimensional requirements listed.
- 2. Parts will meet the requirements of Raychem Specification RT-1404 when installed per Raychem RPIP-500-03.
- 3. Temperature range: -55°C to +150°C.

For best results, prepare the cable as shown:



tyco Electronics	30	Electronics Corporation 05 Constitution Drive o Park, CA 94025, USA	Raychem Products	TITLE: COAXIAL SOLDERSLEEVE DEVICE WITH PRE-INSTALLED STRANDED WIRES				
		IED DIMENSIONS ARE IN ETWEEN BRACKETS.	MILLIMETERS.	DOCUMENT NO.: B-040-GA-N				
0.00 N/A 0.0 N/A	ANGLES: 1 ROUGHNE MICRON	drawing at any tir	eserves the right to amend this the. Users should evaluate the roduct for their application.	DATE: 27-Sept-00		DOC ISSUE: 2		
DRAWN BY: M. FORONDA		REPLACES: D000433	DCR NUMBER: D000581	PROD. REV. SEE TABLE	SCALE: None	SIZE:	SHEET: 1 of 1	